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Inventor(s): Gregory J McLemore Personal	Fragrance * Specialty Display Shelf							
Enclosed is a disclosure of the above-titled invention of the abov								
The undersigned, being a named inventor of the disclosure Document Program, and	d that they be preserved for a period of two years.							
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E-6000th is a registered trademark in the United States. Made in the U.S.A. by Eclecic Products, Inc., Pineville, LA 71361.



r technical assistance visit www.tech@edecticproducts.com or call (800) 767-4667.

TECHNICAL DATA SHEET

E-6000" INDUSTRIAL STRENGTH

PRODUCT DESCRIPTION

E-6000 is a unique, adhesive formulated to meet high-performance industrial requirements. E-6000 has exceptional adhesion to wood, metal, glass, fiberglass, ceramics, masonry and concrete. It also adheres strongly to leather, rubber, vinyl and many plastics. E-6000 maintains its flexible band in cold temperatures and may be used to band items subject to vibration. The clear E-6000 is not formulated for exposure to sunlight. For these applications, point over E-6000 after it has cured or try UV-68007 adhesive specially formulated for outdoor use.

PRODUCT CHARACTERISTICS & BENEFITS

Flexible Waterproof

Non-flammable

Paintable

Chemical resistant

Paint to match surrounding area or make UV-resistant Safe for applications exposed to dilute acids and dilute caustics

Can be submerged in fresh and salt water after complete cure

Does not became brittle in cold weather; can bond items subject to vibration

PROPERTIES OF UNCURED MATERIAL

Density

Solids Viscosity

Solvent Tock time

Color Shelf life

Full cure time

VOC

Freeze/thaw stability

Storage

11.1 lbs/gal

30% by weight, 40% by volume

High: 200,000 cps; Medium: 100,000 cps; Low: 50,000 cps

Perchloroethylene (non-flammable)

5 minutes

Clear, white, gray, black I year (unopened)

Thin film: 24 hours; Thick film: 48-72 hours

1.198 groms/liter

Stable; allow product to warm to room temperature before using.

Store in dry area between 50°F (10°C) and 80°F (27°C).

PROPERTIES OF CURED MATERIAL

Hardaess

Tensile strength

Elongation

Chamical resistance Service temperature range

Point-over time

UV resistance Dielectric strongth -40°F (-40°C) to 150°F (66°C) 24 hours

80A

None; paint over E-6000 or use UV-6800™

Excellent to water, dilute acids and dilute bases

400V/mil (ASTM D-149). This is the maximum voltage that can be applied to a given material without

cousing it to break down:

3500 lb/in2 (ASTM D-412)

900% (ASTM D-412)

ADHESION TEST: Average values 180° peel, 7-day cure per ASTM D-903

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Glass	40 pli	PVC	27 pli	Wood	29 pli	Urethane	32 pli	Aluminum	30 pli
Leather	20 pli	Steel	25 pli	Cement/Brick	25 pli	ABS	32 pli	Acrylic	36 pli
Rubber	30 pli	Neoprene	32 pli	Polycarbonate	37 pli	Tile	25 pli	•	•.

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